

**RD212**

Mitsubishi 9",RR,28 SPL

### PARTS LIST

ITEM #	QTY	DESCRIPTION	PART #	NOTES
01	1	FLANGE CAP KIT	027337SP	
02	1	BONDED SEAL	160702SP	
03	1	CLUTCH GEAR & WAVESPRING KIT	050906SP	
04	4	SHORT CROSS SHAFT	060403SP	
05	1	SIDE GEAR	SEE NOTE	2
06	2	SIDE GEAR THRUST WASHER	SEE NOTE	3
07	1	COUNTERSUNK SCREW (PK OF 2)	200213SP	
08	1	RETAINING PIN SET (PK OF 4)	120601SP	
09	2	TAPERED ROLLER BEARING	NOT SUPPLIED	
10	1	SEAL HOUSING O-RINGS (PK OF 2)	160235-2	1
11	1	SEAL HOUSING RETAINING CLIP	150601SP	
12	1	SEAL HOUSING KIT	081902SP	
13	1	ADJUSTER NUT	100101SP	
14	1	WAVESPRING	150706SP	
15	1	SPLINED SIDE GEAR	SEE NOTE	2
16	1	THRUST BLOCK	110504SP	
17	4	PINION GEAR THRUST WASHER	SEE NOTE	3
18	4	PINION GEAR	SEE NOTE	2
19	1	SPIDER BLOCK	070201SP	
20	1	DIFFERENTIAL CASE	013037SP	
*	1	BULKHEAD FITTING KIT (BANJO TYPE)	170114	4
*	1	AIR LINE (6mm DIA X 6m LONG)	170314	4
*	1	SOLENOID VALVE (12V)	180103	
*	1	SWITCH RR LOCKER	180224	
*	1	CABLE TIE (PK OF 25)	180305	
*	1	OPERATING & SERVICE MANUAL	210200	
*	1	INSTALLATION GUIDE	2102212	

\* *Not illustrated in exploded view*

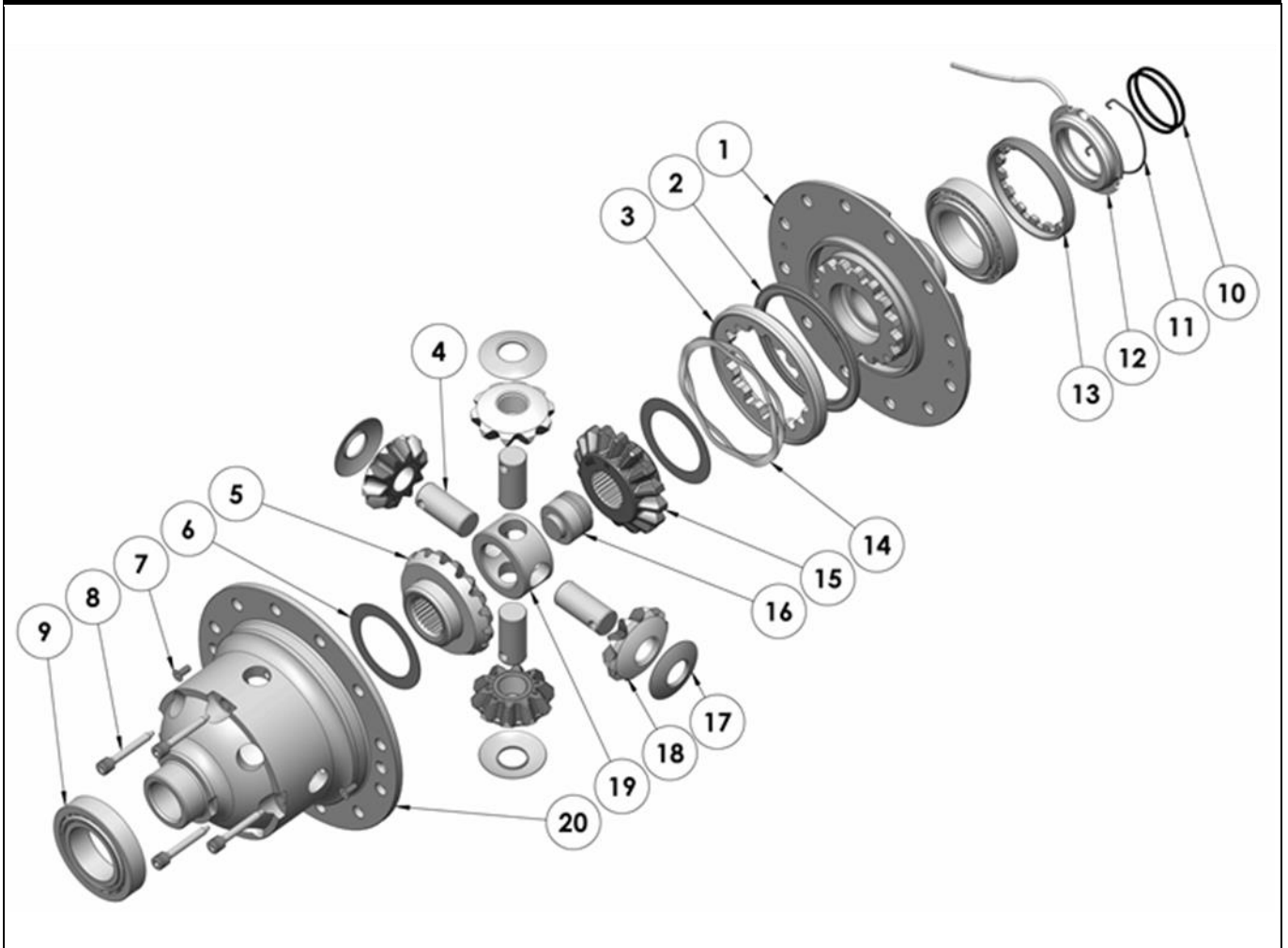
### NOTES

- 1 For replacement O-rings use only BS133 Viton 75.
- 2 Available only as complete 6 gear set # 728H271
- 3 Available only as complete thrust washer kit #730H01
- 4 All diffs produced before serial #17070001 came with 5mm air connection system. For information contact ARB.
- For seal housing set-up refer to tech notes ([Section 5.2](#)).
- For the smaller 8" Mitsubishi 28 spline rear differential with 10 ring gear bolts refer to RD210 ([Section 2.210](#)).

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### EXPLODED DIAGRAM



### SPECIFICATIONS

Axle Spline	28 tooth, Ø30.5mm [1.20"]
Ratio Supported	All
Ring Gear ID	145.0mm [5.71"]
Ring Gear Bolts	12 bolts on Ø175mm [6.89"]
Ring Gear Torque	85Nm [63 ft-lb]
Backlash	0.13-0.18mm [0.005-0.007"]
Bearing Cap Torque	60Nm [44 ft-lb]

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